

Material: SFS EN 1706 AC-42200

Standard Specification for Aluminium and Aluminium Alloys - Castings

Group: Non-Ferrous Aluminium Alloy

Sub Group: SFS EN 1706 Aluminium and Aluminium Alloys - Castings

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	0.050 max.	As-Cast or lution Anneling and Aging	
Iron	Fe %	0.190 max.		
Magnesium	Mg %	0.450 - 0.700		
Manganese	Mn %	0.100 max.		
Silicon	Si %	6.500 - 7.500		
Titanium	Ti %	0.250 max.		
Zinc	Zn %	0.070 max.		
Other	Ot%	0.100 max.		
Aluminium	Al %	Balance		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	250 - 320
			Yield Strength in Mpa	210 - 240
			Elongation in %	1 - 6
			Reduction of Area in %	-
			Hardness in HB	85 - 100
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN AC-42200	DIN	Germany	Casting
EN AC-42200	BS	British	Casting
EN AC-42200	UNE	Spain	Casting
EN AC-42200	UNI	Italy	Casting
Al Si7Mg0.6	ISO	International	Casting
EN AC-42200	AFNOR NF	France	Casting
EN AC-42200	MSZ	Hungary	Casting

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